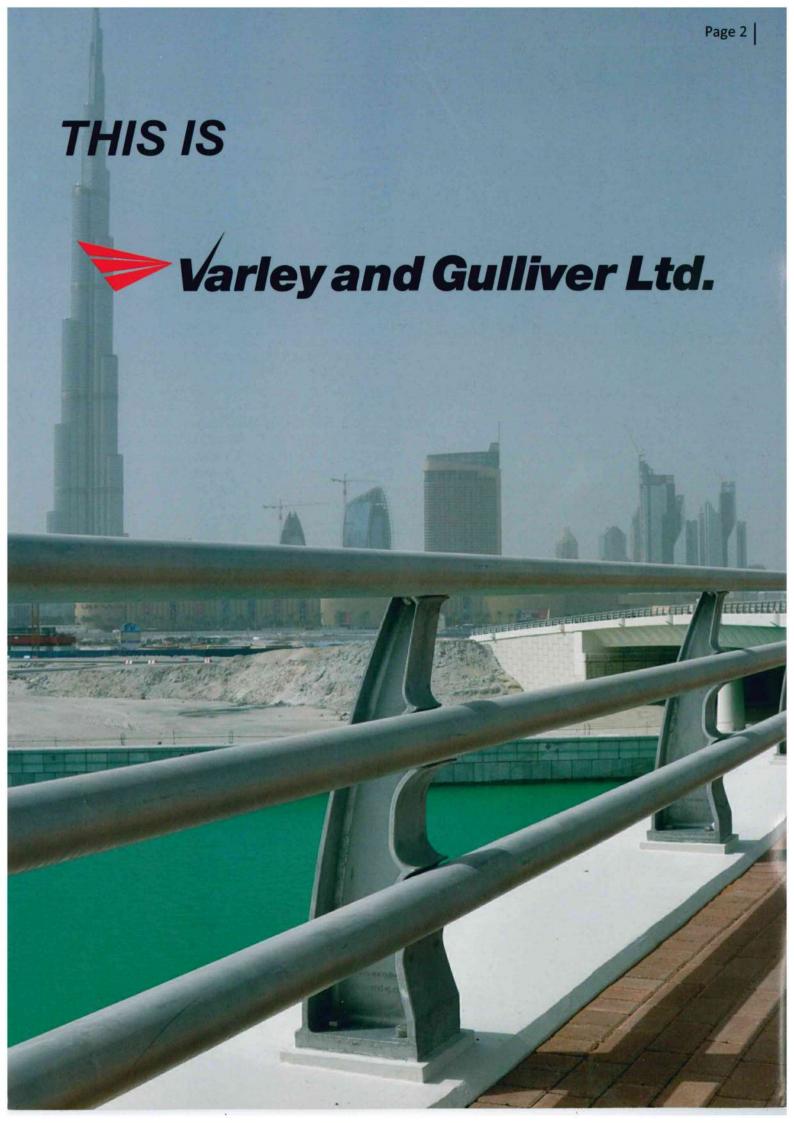


# Managing Safety Around The World...

Bridge Parapets
Pedestrian Systems
Passive Sign Supports







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### Introduction

#### **Raising Safety Standards**

VARLEY AND GULLIVER are continually pushing the boundaries to improve road safety.

Many of the company's products not only meet the requirements of their respective standards, they actually exceed them, thus providing products that have been proven to work in the locations they were designed for. In addition to ensuring that their products are at the forefront of the industry, Varley and Gulliver are active in talking to engineers and roads authorities around the world to understand their needs as well as providing up to date information on continually changing standards and safety requirements in working installations. Specifying Varley and Gulliver on your project will ensure maximum safety for today's road users.

#### Quality

Varley and Gulliver are dedicated to quality and continuous process improvement and aim to exceed the expectations of every customer. This approach has ensured the highest standards within the industry. Varley and Gulliver believe that employees of all levels are responsible for meeting these high standards. A stringent monitor and measure programme enables the team to achieve their ultimate goal of 'total customer satisfaction'.

#### CE certification

All of our EN 1317 and EN 12899 products are CE marked which demonstrates compliance with Europe's most stringent controls. The CE mark certifies that a product has met EU consumer safety, health or environmental requirements.

#### **Products**

Varley and Gulliver provide a range of street furniture, including vehicular and pedestrian restraint systems and passively safe sign supports.

Vehicle Restraint Systems (Parapets) -Erected on the edge of bridge structures and elevated roads to prevent errant vehicles from leaving the highway. Systems available have been tested and approved to EN 1317 or NCHRP 350.

Pedestrian Restraint Systems - The pedestrian guardrail is used to separate pedestrians from vehicles whilst the pedestrian parapet is for applications where there is a likelihood of a fall from height.

Passive Sign Supports - Frangible sign support systems are designed to break under impact from an errant vehicle, thus reducing the likelihood of serious injuries to its occupants. Tested and approved to EN 12767 and EN 12899.















### What we do

#### **Vehicle Restraint Systems**

**Service** - Varley and Gulliver manufacture all of their vehicle restraint systems to ensure the highest quality standards. The company supply and install the majority of their vehicle restraint systems throughout the UK and Eire with most export projects being installed by the main contractor. We do however offer supervision and provide on site training for the installation of our products which includes classroom and site based work. Training is provided by qualified personal with certificates of competence being issued to attendees.

**Inspection** - In the UK Varley and Gulliver own the intellectual property rights for most of the vehicle restraint systems installed on the network. This enables us to go beyond what can be physically seen as we have the knowledge of a systems full pedigree. Systems may appear to be acceptable from the outside but what is happening internally, what process was used to produce the product, was the system ever tested, were there known defects etc. Don't compromise on safety, get a thorough inspection by Varley and Gulliver.

**Refurbishment** - Where there is ailing infrastructure Varley and Gulliver offer a complete refurbishment service. We will conduct a survey of the parapet, provide edge protection to the structure, remove the existing parapet, carry out pull tests on site to determine the suitability of existing anchorages, drill and install new resin fixed anchorage sockets as necessary and manufacture, supply and install the replacement parapet.

**Repair** - Following accident damage to bridge parapets Varley and Gulliver offer two methods to action a repair. We can either attend site to carry out a full survey of the damage and identify the system or provide an inspection data sheet to the requesting company that will identify the data that is necessary for us to identify the extent of damage and will generally be sufficient to identify the system. The latter option is more cost effective and provides a quicker response time.

#### **Passive Sign Supports**

**Service -** Varley and Gulliver manufacture all of their passive sign supports to ensure the highest quality standards. Passive sign supports are provided on a supply only basis and are installed by others. Typically passive sign supports are supplied to sign installers who have the expertise for casting foundations.

**Repair -** Following an accident passive sign supports are simply replaced by unbolting the existing baseplate to foundation anchorage connection and replacing with a new support.

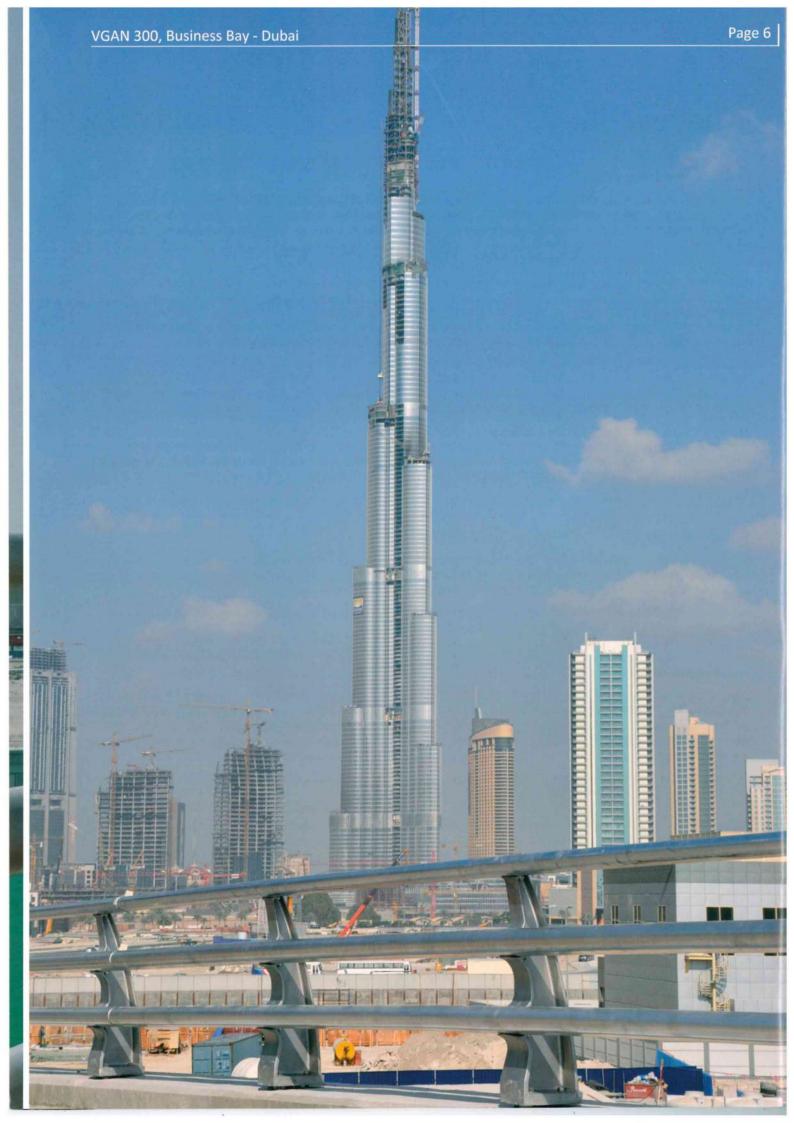
#### **Pedestrian Restraint Systems**

**Service** - Varley and Gulliver manufacture all of their pedestrian restraint systems to ensure the highest quality standards. For the pedestrian guardrail we will provide these on a supply only basis as they are generally installed by the main contractor as part of their works. For the pedestrian parapet we will provide a supply and install service. Many pedestrian parapets are installed on ramps, stairs, curves etc. which should be surveyed prior to manufacture to ensure a perfect fit. This is a service that is offered by Varley and Gulliver.

As with Vehicle Restraint Systems above we can also conduct inspections, carry out refurbishments and repairs.

**Presentations** - Varley and Gulliver offer two types of presentation. For purchasers, designers and engineers our presentation on Vehicle Restraint Systems and Passive Sign Supports focuses on the standards and specifications for each product group. We show examples of installations and actual crash testing videos to point out the pertinent points that need to be considered when determining the right product specification to ensure informed decisions can be made. With so many systems available with different performance characteristics and testing arrangements, it is possible to use an inappropriate product although approved. Compliance with the standards and CE Marking does not denote that a product will work as designed.

For maintenance teams our presentation focuses on the history and intellectual property ownership of bridge parapets and the details that we need following an accident to effect a repair. The presentation can actually incorporate site visits so a practical demonstration can be carried out. If this is done on a structure under review it will act as a free inspection providing the attendees with valuable information.



### **VGAN 300 - TL3 & TL4**







The **VGAN 300** aluminium parapet is a modular design, consisting of 3 horizontal rail sections located to supporting posts. The system is 1070mm high and is made from special grade aluminium to meet the demands of the larger vehicle.

This remarkable system complies with 2 standards, AASHTO 17<sup>th</sup> Edition and AASHTO LRFD. The latter requires dynamic impact testing to NCHRP 350.

The VGAN 300 was tested on a 450mm edge beam to demonstrate that the system performs on actual bridge dimensions.

Constructed from aluminium the VGAN 300 offers a high resistance to corrosion. There is no maintenance required as with some other materials, offering a lower whole life cost, with an almost unlimited life expectancy

The design is more aesthetically appealing over conventional systems.

Highways Design Loading = 10kips

Pedestrian Rail Loading = 50lbs/ft

Anchorage Centres = 4 bolt 110mm longitudinally x 150mm transversely

#### **VGAN 300**

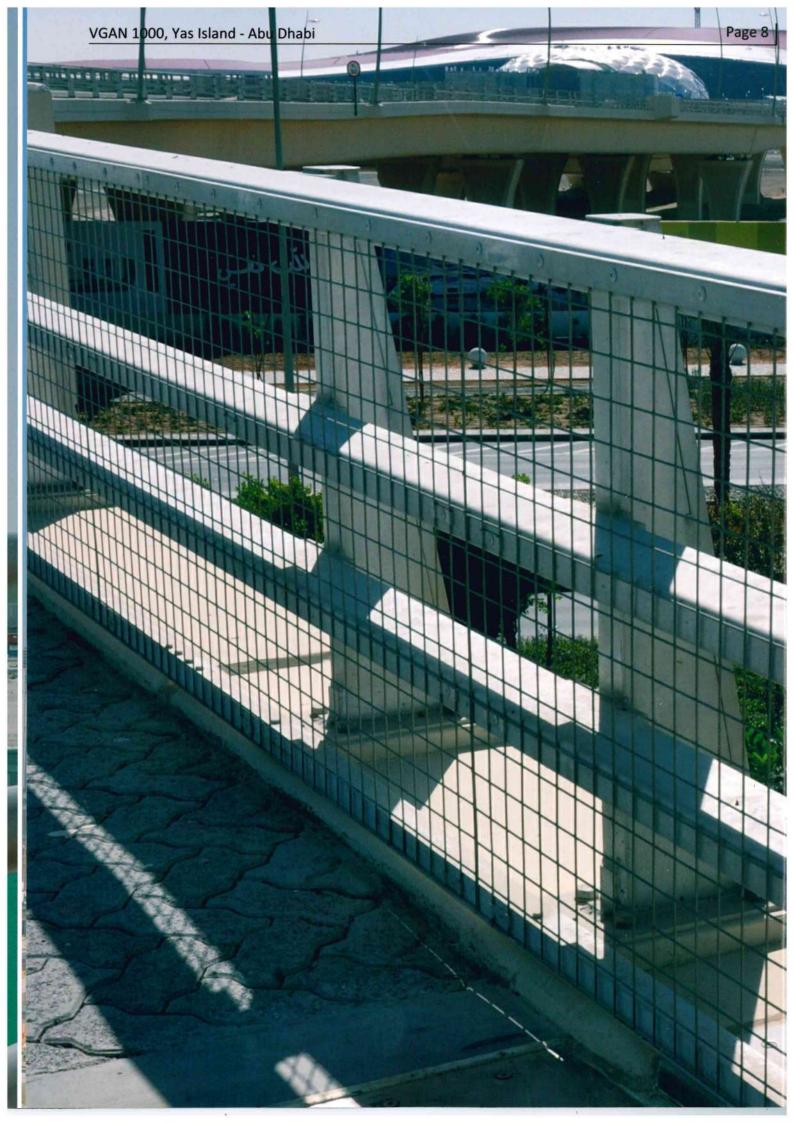
Standard NCHRP 350
Containment Level TL3 and TL4
System Height 1070mm
Post Centres 2.44m
Plinth Height 50mm minimum
Grout 10-30mm

Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
	3-10	100	20	820	Car
TL3	3-11	100	25	2000	Pickup Truck
Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
	4-10	100	20	820	Car
TL4	4-11	100	25	2000	Pickup Truck
	4-12	80	15	8000	Single Unit Van Truck

#### **AASHTO 17th Edition**

The AASHTO 17th Edition specification does not require parapets to be dynamically tested; instead their performance is determined by calculation. Varley and Gulliver's VGAN 300 also complies with this specification and has had the calculations verified and approved by Arup consulting engineers.

The American standard has many similarities to the European standard EN 1317 but with the most notable difference being the impact angles and vehicle size. As an example EN1317 uses a 1500kg vehicle impacting at 110km/h at an impact angle of 20 degrees for the N2 containment level versus NCHRP 350 with a 2000kg vehicle impacting at 100km/h at an impact angle of 25 degrees for the TL3 containment level. The difference in energy is huge with the NCHRP 350 impact being over 50% higher than EN 1317. The American standard should be considered where the majority of the vehicular population is larger than in Europe.



## VGAN 500 - N1 / W2 & VGAN 1000 - N2 / W2





The **VGAN 500** and **VGAN 1000** series of aluminium parapets are modular in design, they consist of 3, 4 or 5 horizontal rail sections located to supporting posts at heights ranging from 1m (standard) up to 1.8m. Being of aluminium construction the system is light, quick to install and versatile. Rails can be pulled to a radii of 50m on site without the need and cost of specialised curving and accommodate a vertical alignment of +/- 2 degrees without modifications.

The VGAN 500 and VGAN 1000 were tested on a 450mm edge beam to demonstrate that the system performs on actual bridge dimensions.

Constructed from aluminium the VGAN range offers a high resistance to corrosion. There is no maintenance required as with some other materials, offering a lower whole life cost, with an almost unlimited life expectancy

Unfactored moment resistance of post at underside of baseplate = 32.51kNm.

Ultimate shear force resistance of post = 116.4kN.

Size of holding down bolts = M20

Anchorage Centres = 4 bolt 127mm longitudinally X 203mm transversely

#### **VGAN 500**

Standard EN 1317

Containment Level N1

Working Width W2

Impact Severity A

System Height 1000mm - 1800mm

Post Centres 4m

Plinth Height 50mm minimum

Grout 10-30mm

Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
N1	TB 31	80	20	1500	Car

#### **VGAN 1000**

Standard EN 1317

Containment Level N2

Working Width W2

Impact Severity B

System Height 1000mm - 1800mm

Post Centres 3m

Plinth Height 50mm minimum

Grout 10-30mm

Containment Speed Mass Test Vehicle Angle Level km/h kg **TB 11** 100 900 N<sub>2</sub> 20 Car **TB 32** 110 1500

### VGSN 500 - N1 / W1 & VGSN 1000 - N2 / W1







CE

The **VGSN 500** and **VGSN 1000** series of steel parapets are modular in design, they consist of 3, 4 or 5 horizontal rail sections located to supporting posts at heights ranging from 1m (standard) up to 1.8m. Rails can be pulled to a radii of 75m on site without the need and cost of specialised curving and accommodate a vertical alignment of  $\pm 1$  6 degrees without modifications.

The VGSN 500 and VGSN 1000 were tested on a 450mm edge beam to demonstrate that the system performs on actual bridge dimensions.

Constructed from high grade steel the VGSN range is galvanised to ISO 1461 to provide a corrosion resistant system.

Unfactored moment resistance of post at underside of baseplate = 14.135kNm and 26.235kNm respectively.

Ultimate shear force resistance of post = 142.89 kN and 190.52 kN respectively.

Size of holding down bolts = M20

Anchorage Centres = 4 bolt 180mm longitudinally x 180mm transversely

#### **VGSN 500**

Standard EN 1317

Containment Level N1

Working Width W1

Impact Severity A

System Height 1000mm - 1800mm

Post Centres 3.66m

Plinth Height 50mm minimum

Grout 10-30mm

Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
N1	TB 31	80	20	1500	Car

#### **VGSN 1000**

Standard EN 1317

Containment Level N2

Working Width W1

Impact Severity B

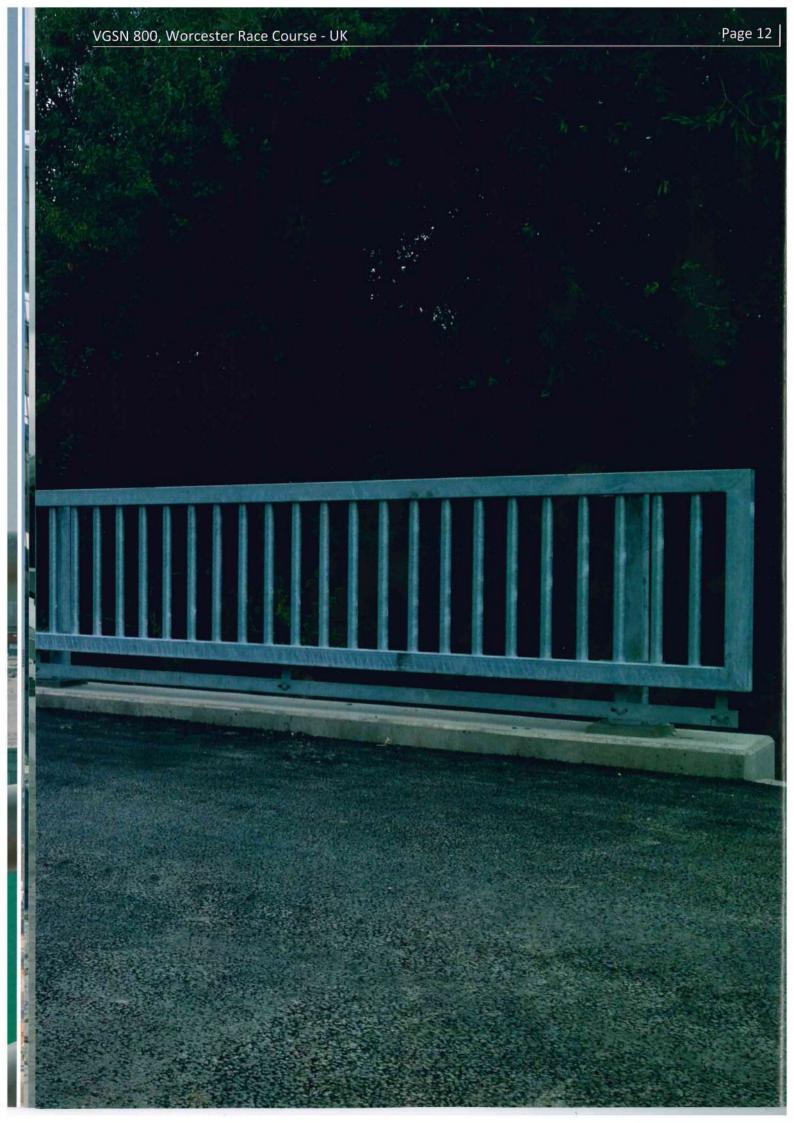
System Height 1000mm - 1800mm

Post Centres 3.66m

Plinth Height 50mm minimum

Grout 10-30mm

Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
N2	TB 11	100	20 900 1500	900	Car
	TB 32	110		1500	



# VGSN 800 - N1 / W2 Vehicular / Pedestrian







CE

The **VGSN 800** series of steel parapets offer vehicular containment as well as pedestrian protection. The standard parapet consists of vertical infill bars between two horizontal members to form a panel. There are variants that incorporate a third rail with a visible gap or decorative infilling.

The VGSN 800 was tested on a 450mm edge beam to demonstrate that the system performs on actual bridge dimensions.

Constructed from high grade steel the VGSN range is galvanised to ISO 1461 to provide a corrosion resistant system.

Unfactored moment resistance of post at underside of baseplate =14.09kNm.

Ultimate shear force resistance of post = 132kN.

Size of holding down bolts = M16.

Anchorage Centres = 4 bolt 160mm longitudinally x 160mm transversely

#### **VGSN 800**

Grout

Standard EN 1317

Containment Level N1

Working Width W2

Impact Severity B

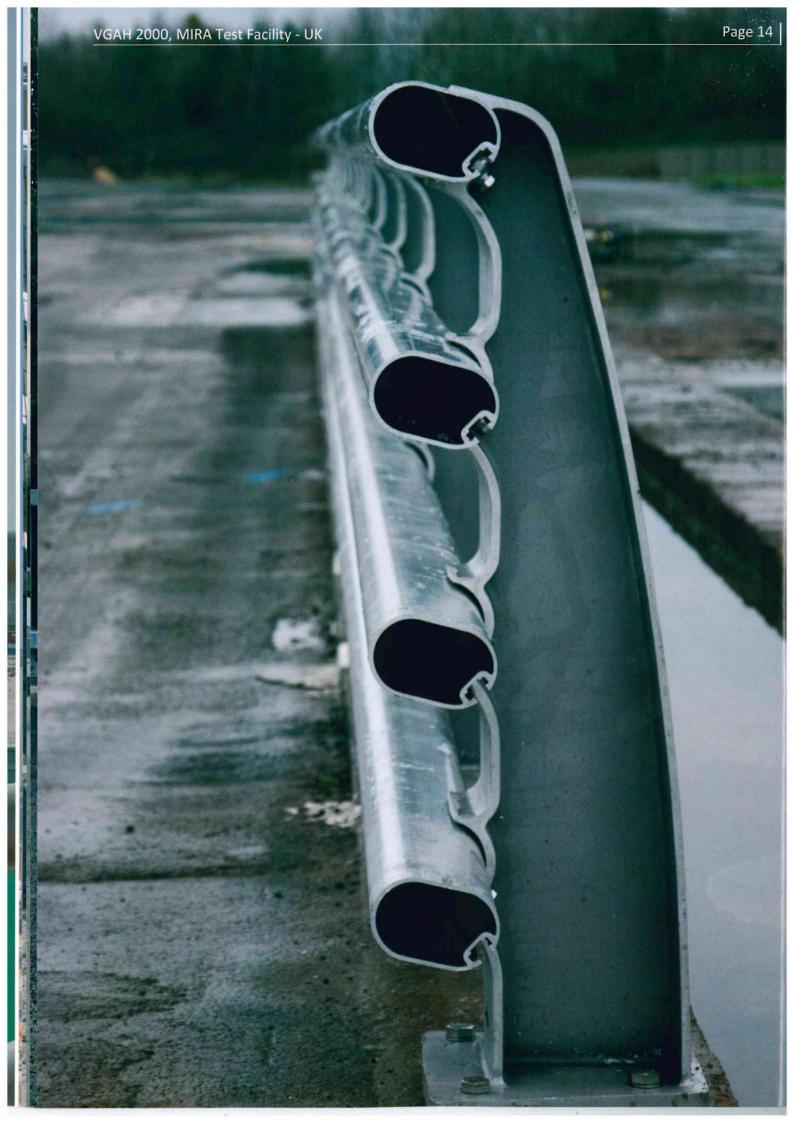
System Height 1150mm - 1500mm

Post Centres 3.75m

Plinth Height 50mm minimum

10-30mm

Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
N1	TB 31	80	20	1500	Car



# VGAH 2000 - H2 / W3









The **VGAH 2000** aluminium parapet is a modular design, consisting of 4 horizontal rail sections located to supporting posts. The system is 1250mm high and is made from special grade aluminium to meet the demands of the larger vehicle.

The VGAH 2000 was tested on a 450mm edge beam to demonstrate that the system performs on actual bridge dimensions.

Constructed from aluminium the VGAH 2000 offers a high resistance to corrosion. There is no maintenance required as with some other materials, offering a lower whole life cost, with an almost unlimited life expectancy.

The design is more aesthetically appealing over conventional Systems.

Unfactored moment resistance of post at underside of baseplate = 87.15kNm.

Ultimate shear force resistance of post = 140.35kN.

Size of holding down bolts = M24

Anchorage Centres = 4 bolt 315mm x 240 longitudinally X 215mm transversely

#### **VGAH 2000**

Standard EN 1317

Containment Level H2

Working Width W3

Impact Severity C

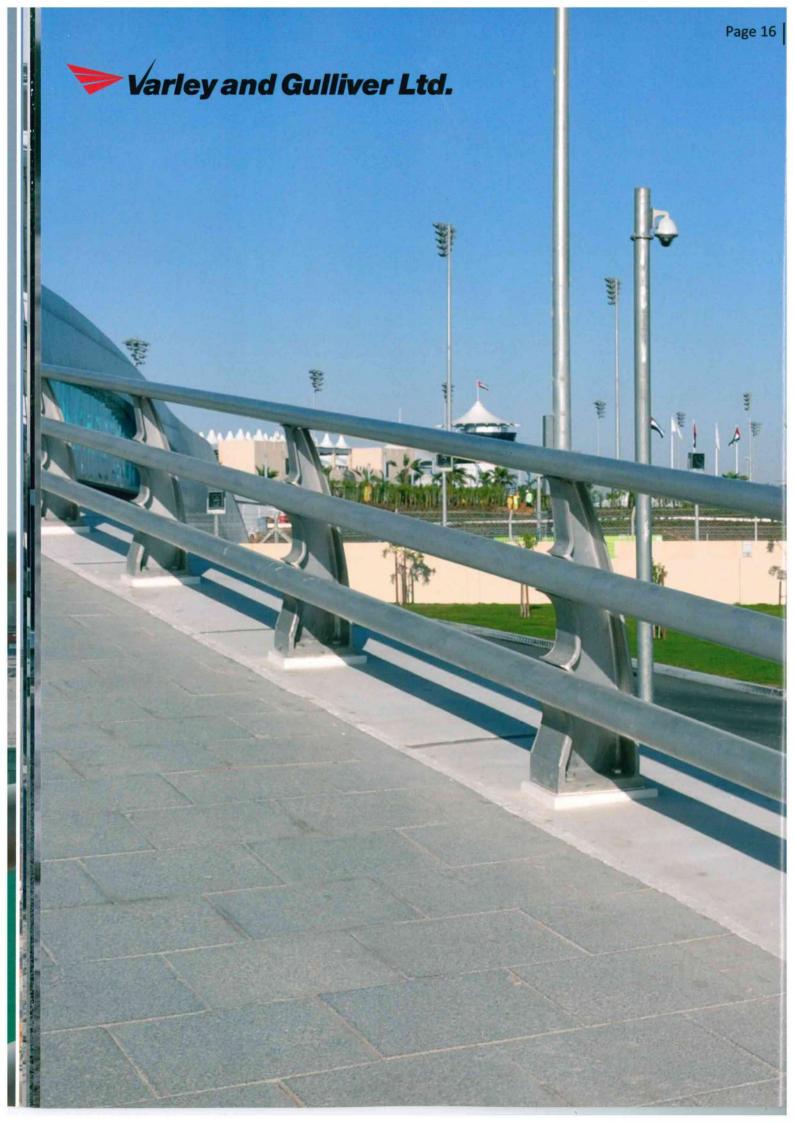
System Height 1.380m

Post Centres 2.450m

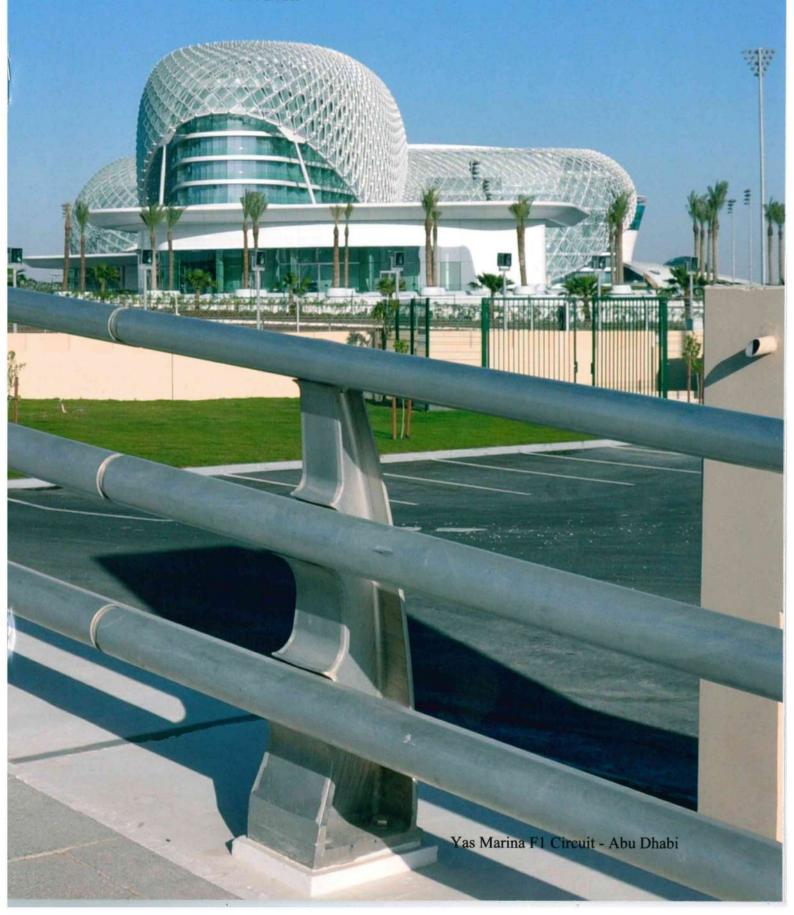
Plinth Height 50mm minimum

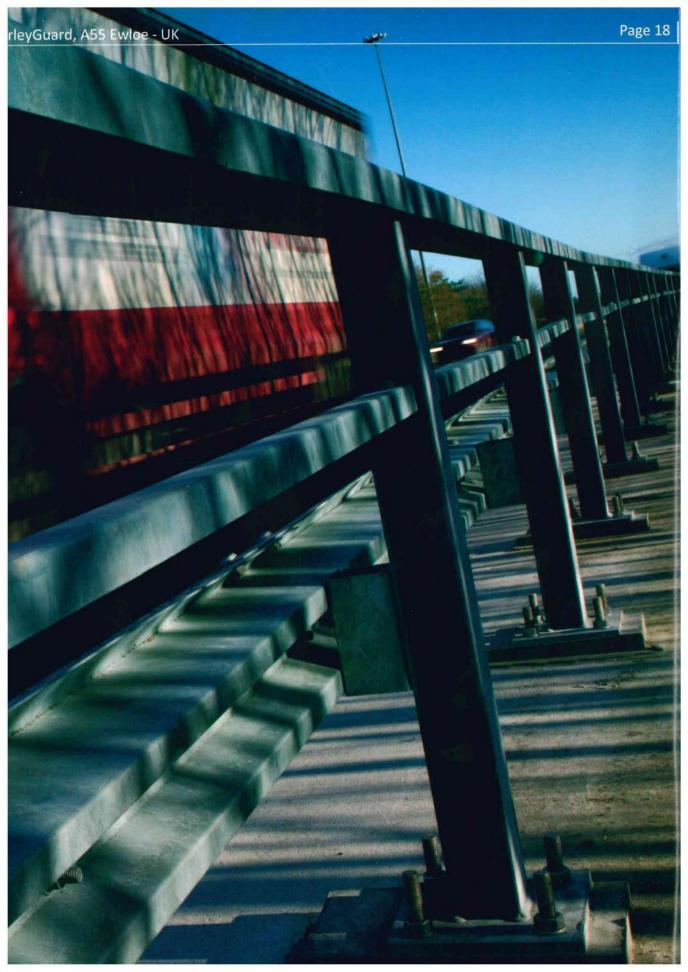
Grout 10-30mm

Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
	TB 11	100	20	900	Car
H2	TB 51	70	20	13000	Bus



'The VGAN 300's design will compliment the most prestigious surroundings, whilst complying with the most stringent test criteria'





## VarleyGuard - H2 / W1









The **VarleyGuard** steel parapet is a modular design consisting of 3 horizontal rail sections located to supporting posts. Post spacing's are at 2m centres. The centre rail utilises a 'W' beam so that it can seamlessly connect to the most common form of safety barrier. The system can be surface mounted onto cast in anchorages or driven into the soil.

Constructed from high grade steel the VarleyGuard is galvanised to ISO 1461 to provide a corrosion resistant system.

Unfactored moment resistance of post at underside of baseplate = 29.5kNm

Ultimate shear force resistance of post = 98.4kN

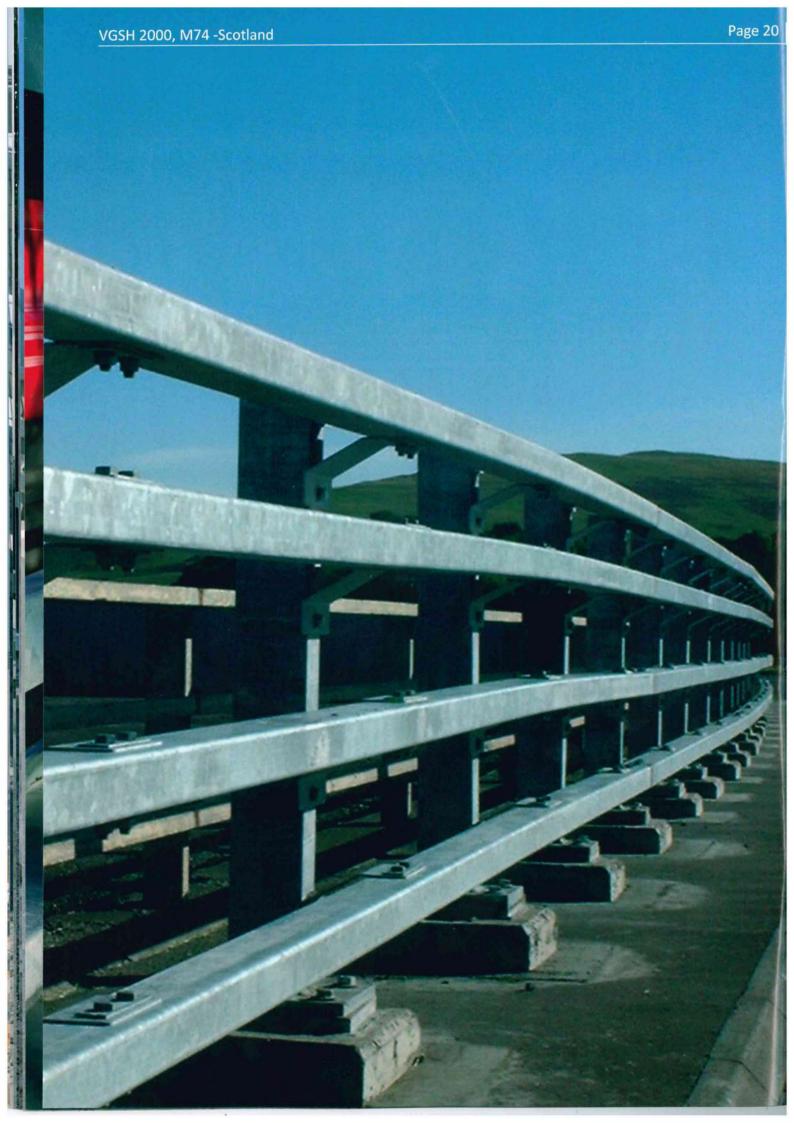
Size of holding down bolts = M20

Anchorage Centres = 4 bolt 180mm longitudinally x 180mm transversely

#### VarleyGuard

Standard	EN 1317
Containment Level	H2
Working Width	W1
Impact Severity	В
System Height	1.250m
Post Centres	2m
Plinth Height	150mm minimum
Grout	10-30mm

Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
H2	TB 11	100	20	900	Car
	TB 51	70	20	13000	Bus



## VGSH 2000 - H2 / W3









The VGSH 2000 steel parapet is a modular design and consists of 4 or 5 horizontal rail sections located to supporting posts at a heights of 1.250m and 1.8m. Rails can be pulled to a radii of 75m on site without the need and cost of specialised curving and accommodate a vertical alignment of +/- 6 degrees without modifications.

The VGSH 2000 is tested on a 450mm edge beam to demonstrate that the system performs on actual bridge dimensions.

Constructed from high grade steel the VGSH range is galvanised to ISO 1461 to provide a corrosion resistant system.

Unfactored moment resistance of post at underside of baseplate = 42.245kNm

Ultimate shear force resistance of post = 307.44 kN

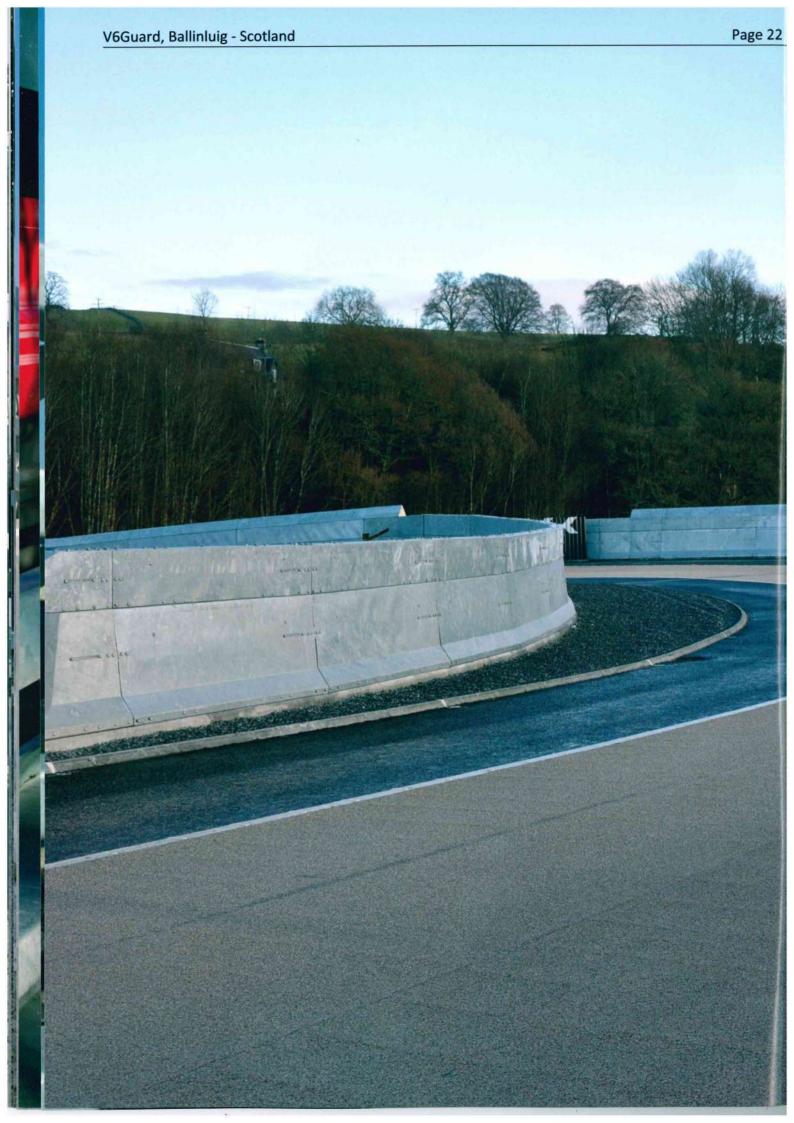
Size of holding down bolts = M20

Anchorage Centres = 180mm longitudinally x 180mm transversely

#### **VGSH 2000**

Standard EN 1317 **Containment Level** H2 **Working Width** W3 **Impact Severity** В System Height 1.250m -1.80m **Post Centres** 2<sub>m</sub> **Plinth Height** 50mm minimum Grout 10-30mm

Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
H2	TB 11	100	20	900	Car
п2	TB 51	70	20	13000	Bus



# V6Guard - H4a / W3









The **V6Guard** steel Parapet is a modular design consisting of 3m, 4.5m and 6m long top and bottom units attached together to form a 1.5m high system. Ideally suited to provide the ultimate in protection such as on a rail overbridge.

The V6Guard is tested on a 600mm edge beam to demonstrate that the system performs on actual bridge dimensions.

Constructed from high grade steel the V6Guard is galvanised to ISO 1461 to provide a corrosion resistant system.

Unfactored moment resistance of post at underside of baseplate = 30kNm

Ultimate shear force resistance of post = 140.3kN

Size of holding down bolts = M16 & M20

Anchorage Centres = 2 bolt 250mm transversely

#### **V6Guard**

Standard	EN 1317
<b>Containment Level</b>	H4a
Working Width	W3
Impact Severity	В
System Height	1.5m
Post Centres	1.5m
Plinth Height	50mm minimum
Grout	10-30mm

Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
H4a	TB 11	100	20	900	Car
	TB 71	65	20	30000	HGV



### VGSH 4000 - H4a / W4









The **VGSH 4000** steel Parapet is a modular design consisting of 3 horizontal rail sections located to supporting posts. At 4.5m post spacings the VGSH 4000 provides a very high containment system that is quick to install with a low cost. The system can be sheeted to eliminate debris from falling through the system.

The VGSH 4000 is tested on a 600mm edge beam to demonstrate that the system performs on actual bridge dimensions.

Constructed from high grade steel the VGSH 4000 is galvanised to ISO 1461 to provide a corrosion resistant system.

Unfactored moment resistance of post at underside of baseplate = 99.8kNm

Ultimate shear force resistance of post = 465kN.

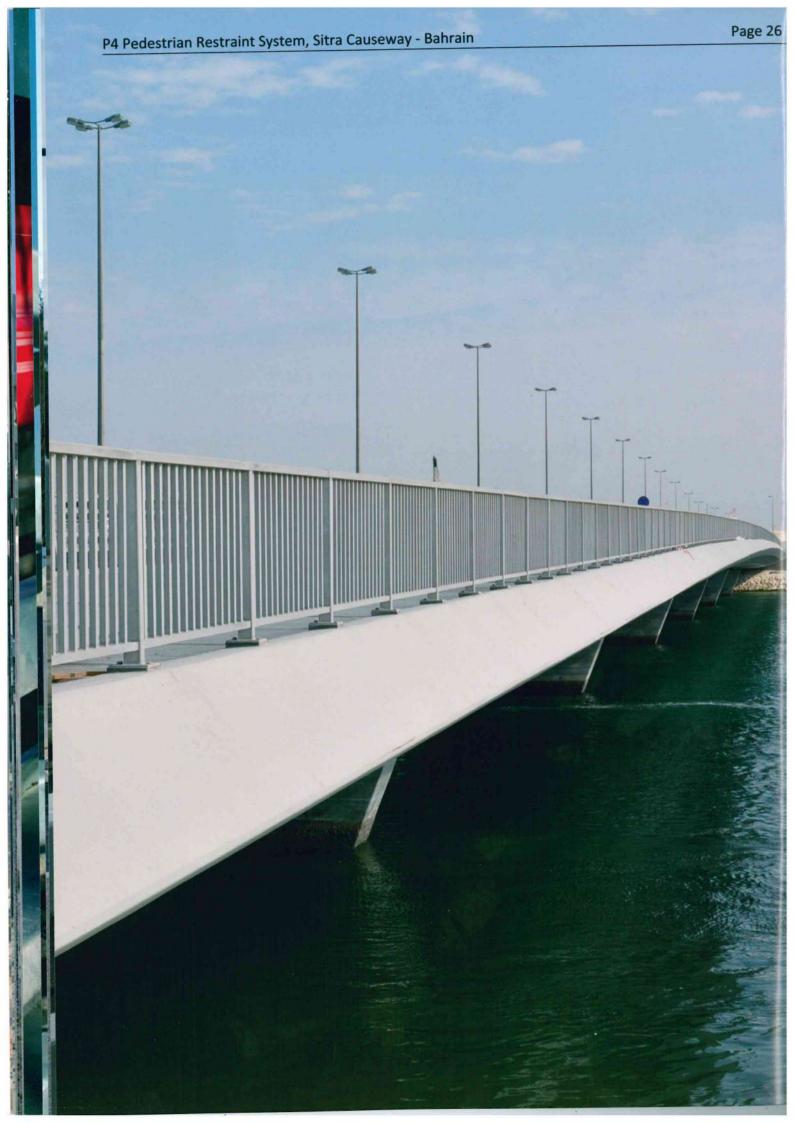
Size of holding down bolts = M27

Anchorage Centres = 4 bolt 350mm longitudinally x 300mm transversely

#### **VGSH 4000**

Standard	EN 1317
Containment Level	H4a
Working Width	W4
Impact Severity	В
System Height	1.5m
Post Centres	4.5m
Plinth Height	0-100mm minimum
Grout	10-30mm
1	

Containment Level	Test	Speed km/h	Angle	Mass kg	Vehicle
H4a	TB 11	100	20	900	Car
П4а Т	TB 71	65	20	30000	HGV



# **Pedestrian Restraint Systems**



Varley and Gulliver produce a range of standard pedestrian restraint systems in aluminium and steel in accordnace with BS 7818 and TR 1317, ranging from a standard height of 1m up to 1.8m with 1m - 2m standard panel lengths. All steel systems are galvanised to ISO 1461. The aluminium option provides a whole life cost benefit as no protective coatings are required.

Pedestrian Restraint Systems are provided to separate people from vehicular traffic. It must be borne in mind that they are not a vehicle restraint system; i.e. they are not designed to resist the penetration of an errant vehicle.

Pedestrian Guardrails are used to prevent pedestrians walking into the road and are generally situated at potentially hazardous locations, such as Pedestrian Crossings, Schools, Shopping areas etc. Both systems are of modular design and come in standard panel lengths

#### **Pedestrian Parapets**

The P4 system differs from standard guardrails in so much as they are designed for applications where there is a likelihood of a fall from height.



As well as standard panels, bespoke designs are available to satisfy the vision of designers. Probably the most iconic is the Sheikh Zayed Bridge in Abu Dhabi (pictured right), where Varley and Gulliver supplied an aluminium design where the rails resembled the shape of an airplane wing.





A special tubular design for the Erskine bridge in Scotland (pictured left) provides a high level of protection. The system was provided with enhanced galvanising to increase its corrosion protection. Each standard panel was 2.4m high by 4m long.



Sign Support

### HiMast™





**HiMast™** provides an alternative to the traditional structural steel poles that are protected by safety barrier. HiMast™ is designed to breakaway following a vehicle impact to minimise the harm to the vehicles occupants. HiMast™ doesn't require protection by safety barrier thus offering a significant cost saving.

Following more than two years in development Varley and Gulliver successfully completed the approval of single and multilegged designs to EN 12767 at MIRA test facility in the UK.

HiMast™ is made from aluminium providing excellent corrosion resistance making it maintenance free and environmentally friendly.

The HiMast™ shape crates an omni directional mast that can be impacted from any angle and still provide the same performance.

The anti climb structure means that it can be placed in urban areas without fear of it being easily traversed.

With a 100 NE 2 rating HiMast™
can be placed on all speeds of road
and the NE rating ensures minimal
deceleration of the impacting
vehicle occurs.

#### H500

Section Size	125mm x 125mm
<b>Unfactored Bending</b>	
Capacity	11.7 kNm
<b>Unfactored Torsional</b>	
Capacity	13.6 kNm
<b>Anchorage Centres</b>	4 bolt 140mm X 140mm

#### H1000

Section Size	159mm x 159mm
Unfactored Bending	
Capacity	17.5 kNm
<b>Unfactored Torsional</b>	
Capacity	11.4 kNm
<b>Anchorage Centres</b>	4 bolt 180mm X 180mm

#### H2000

212mm x 212mm
35 kNm
18.1 kNm
4 bolt 235mm X 235mm

#### H3000

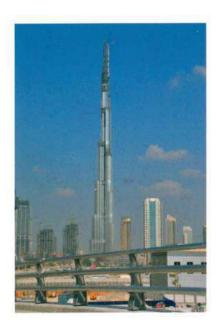
Section Size	252mm x 252mm
<b>Unfactored Bending</b>	
Capacity	64 kNm
<b>Unfactored Torsional</b>	
Capacity	25.6 kNm
Anchorage Centres	4 bolt 290mm X 290mm

Direct export provides a significant contribution to the current revenue and profit of Varley and Gulliver. The company has a thriving export business and is heavily involved in civil engineering projects around the world.

Varley and Gulliver has established itself overseas and has exported its products from as far east as Hong Kong to the British Virgin Islands in the west.

The company has provided solutions for over forty years and continues to be at the forefront of vehicle restraint systems developing products for tomorrow's markets today.

The company offer a range of products that have satisfied the exacting European and American standards whilst still providing one off designs. In 2010 Varley and Gulliver supplied an awe inspiring pedestrian system designed for probably the most iconic of bridge structures in the Middle East - The Sheikh Zayed Bridge in Abu Dhabi.



#### **Export Destinations**

Bangladesh Bahrain British Virgin Islands Brunei Denmark Eire Gambia Ghana Gibraltar Holland Hong Kong Iraq Jordan Kuwait Lebanon Liberia Libya Norway Oman Qatar Saudi Arabia Singapore Sri Lanka UAE







#### Hill & Smith Holdings PLC

Varley and Gulliver are part of the Hill and Smith group of companies. Hill & Smith Holdings PLC is an international group with leading positions in the design, manufacture and supply of infrastructure products and galvanizing services to global markets. It serves its customers from facilities principally in the UK, France, USA, Thailand, Sweden, China and India.

The Group's operations are organised into three main business segments:

One of these segments is Infrastructure Products.

HS Roads forms a sector of the Hill & Smith Infrastructure Products Group supplying products and services such as permanent and temporary road safety barriers, bridge parapets, passive safety solutions, temporary car parks and car park barrier systems, lighting columns, plastic drainage pipes and pipe supports. The HS Roads Technology Division supply technology based products including electronic variable message signs and a wide range of traffic data collection Systems. Each of the products, existing and newly developed, are well designed and fully tested to strict specifications and standards. HS Roads aim to be market leaders in their specialist fields and are driven by the desire for continuous improvement and ongoing commitments to health, safety and environmental awareness, offering seamless, collaborative, quality products at value for money to suit customer requirements.



### **Driving Safety...around the world**

#### www.hsroads.com

Vehicle Restraint Systems Hill & Smith

www.hill-smith.co.uk

Brifen

www.brifen.co.uk

**Asset International VRS** 

www.asset-vrs.co.uk

Varley & Gulliver

www.v-and-g.co.uk

**Workzone Protection** 

ATA

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Technology CA Traffic

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Mallatite

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Conimast

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Structures and Car Parking Birtley Building

www.birtley-building.co.uk

Bromford Iron & Steel Co

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**Berry Systems** 

www.berrysystems.co.uk

**Asset International** 

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